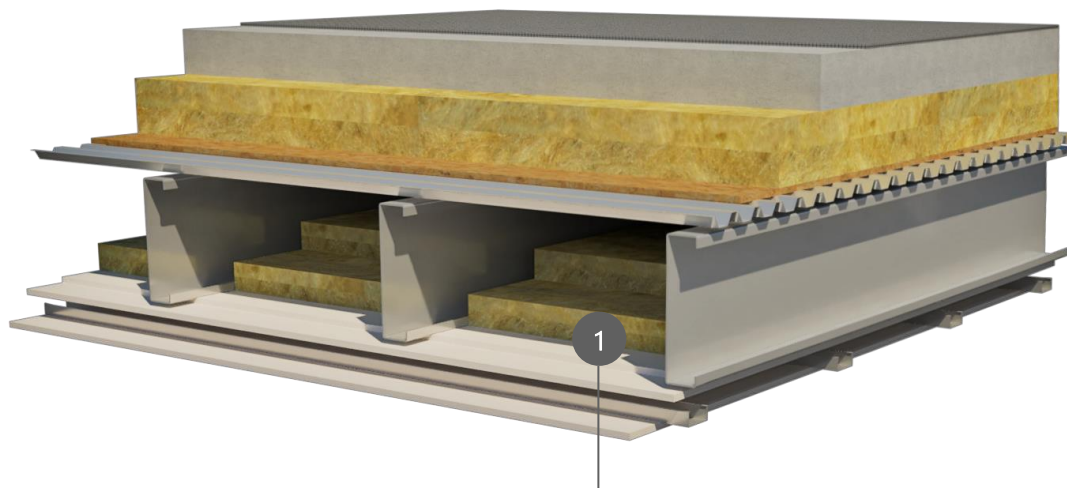




DELIFTA R 1



Load-bearing core with
Manni Green Tech Profile

BRIEF DESCRIPTION

BEARING ROOF SLAB (FLAT ROOF).

Load-bearing intermediate floor slab with structural MANNI GREEN TECH light steel frame [Isf] with metal frame and cladding in osb3 panels on the extrados side, as the laying surface for the subsequent layers of thermal-acoustic insulation, sloping screed and waterproofing layers of the roofing layer, cladding and finishing on the intrados side with MANNI GREEN TECH coated plasterboard sheets.

BENEFITS

- ✓ Easy passage of ducts
- ✓ High thermal insulation
- ✓ Speed of system installation
- ✓ High levels of sound insulation
- ✓ Impact insulation
- ✓ Living comfort
- ✓ All types of flooring
- ✓ Flexibility in material composition

RECOMMENDED FIELDS OF APPLICATION



Residential



Corporate
locations



Warehouse



Touristic



Hospital



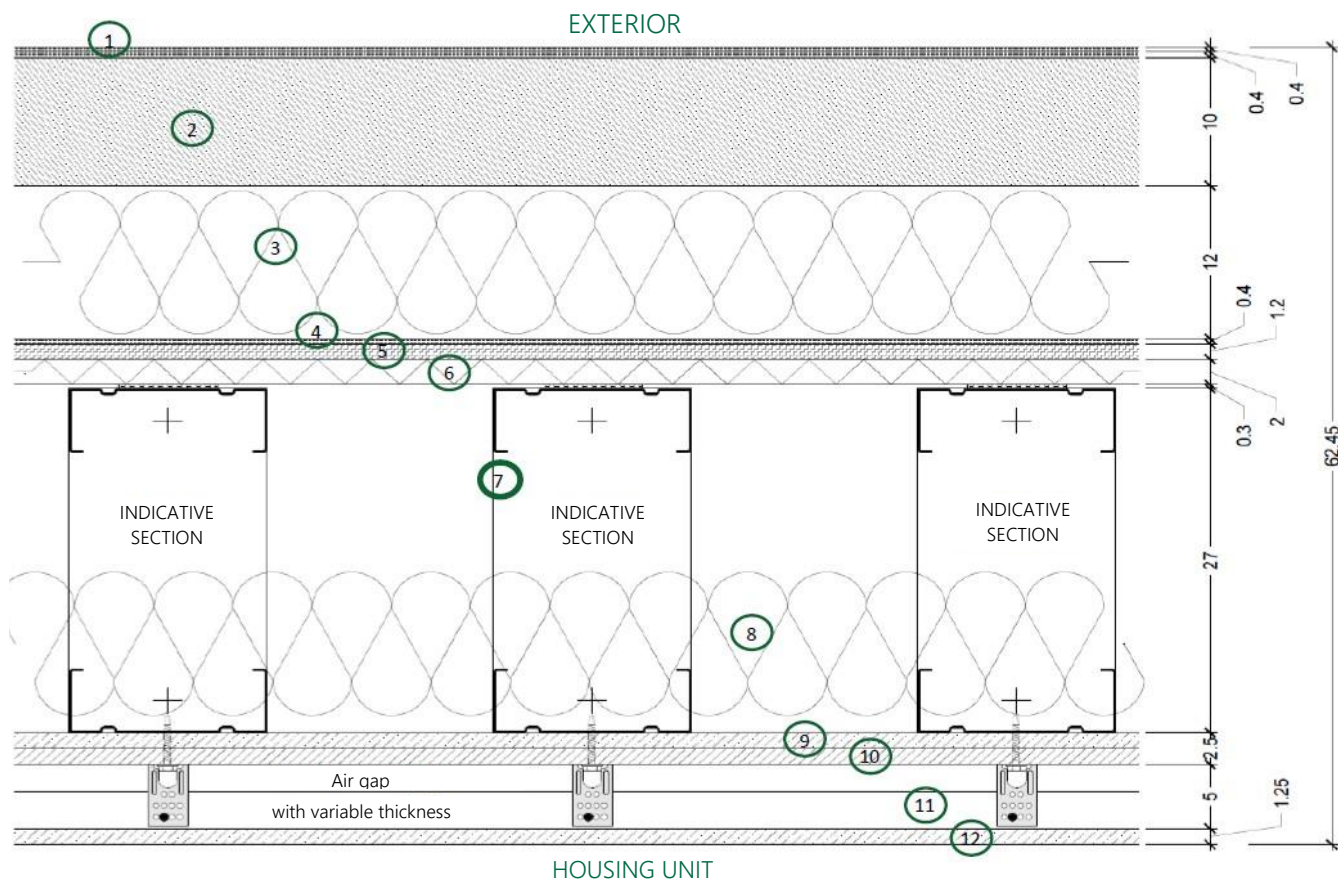
Trade





DETAILS OF LOAD-BEARING STEEL CONSTRUCTION ELEMENTS

Load-bearing roof slab (warm flat roof) with MANNI GREEN TECH® Light Steel Frame structural frame with a total thickness of about 625 mm made up of the elements listed below:

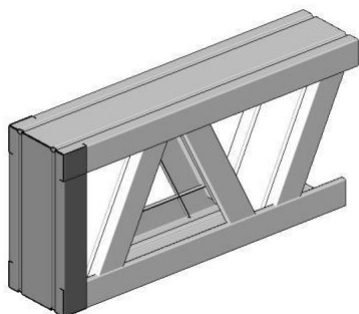


- 1 Waterproof covering with double layer of 4+4 mm bituminous membrane (2nd layer slated)
- 2 Sand-cement reinforced sloped screed min. 100 mm thick
- 3 Flat roof insulation made of rock wool with glass mat 120 mm thick and density 150 kg/m³
- 4 Bituminous membrane, min. 4 mm thick
- 5 OSB-3 panel, 12 mm thick
- 6 ISOPAN trapezoidal sheet metal mod. LG20 20 mm thick
- 7 Manni Green Tech steel bearing profiles section 270 mm C-shaped beam [10x50/270/50/x10 mm] alternatively Reticular beam with Manni Green Tech steel bearing profiles height to be defined with uprights, guides and diagonals with Manni Green Tech steel bearing profiles section 140 mm [10x50/140/50x10 mm]
- 8 Rock wool insulation in double layer, 60+60 mm thickness and 70Kg/m³ density
- 9 Manni Green Tech "A" 12.5 mm thick coated plasterboard sheets
- 10 Manni Green Tech "A" 12.5 mm thick coated plasterboard sheets with vapour barrier
- 11 Steel ceiling structure with 27 mm section profiles + variable air gap C-shaped uprights [27/50/27 mm thick 6/ 10 mm] and U-shaped guides [30/27/30 mm thick 6/10 mm]
- 12 Manni Green Tech "A" 12.5 mm thick coated plasterboard sheets

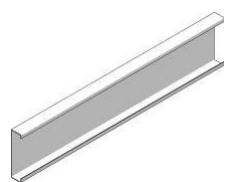
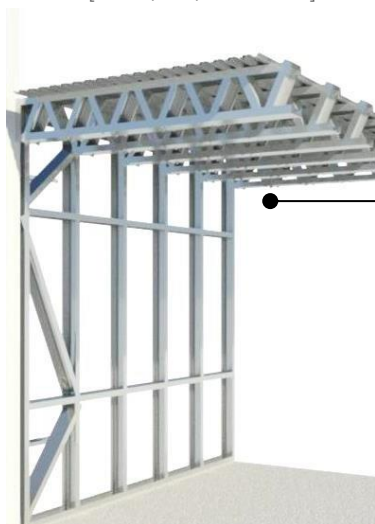




DETAILS OF LOAD-BEARING STEEL CONSTRUCTION ELEMENTS:



Reticular beam with Manni Green Tech steel bearing profiles height to be defined with uprights, guides and diagonals with Manni Green Tech steel bearing profiles 140 mm section [10x50/140/50x10 mm]



Beams: Manni Green Tech "C" profile 10X50 / 270/ 50X10 mm, thickness to be defined



The load-bearing structure will be made of "CFS" profiles by assembling high-strength steel profiles S350GD + Z140, according to UNI-EN 10346, cold-formed.

Frames insulated from the perimeter structures with 3.5 mm thick single-sided vinyl tape with an acoustic cutting function. The rails will be fixed to the floor at the base and top by means of dowels suitable for the support placed at a distance between centres to be defined (1).

Each truss rod/beam will be constrained to the corresponding wall/column sections of the vertical profiles to allow proper stability according to the static scheme determined by the "Platform System" assembly system as defined by the CSSBI (Canadian Sheet Steel Building Institute), with vertical forces (the loads) being transferred to the walls below to which they are mechanically connected by means of squares, screws and bolts. The vertical profiles can have holes along their core (Service Holes) to allow the passage of ducts for installations to be inserted into the thickness of the wall.

Connections between the rods will be made with self-drilling TEK screws, one to five in number depending on the structural dimensioning.

Intersections between profiles should be made by riveting or removing the stiffening lip to ensure the insertion of the incident profile, or the standard distances between rivets and profile edge.

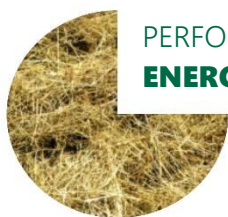
In the case of a system with structural elements with linear development consisting of RETICULAR BEAMS.

Reticular beam with Manni Green Tech steel bearing profiles, height to be defined, with uprights, guides and diagonals with Manni Green Tech steel bearing profiles, 140 mm section [10x50/140/50x10mm], thickness to be defined.

In the case of a system with structural elements with a linear development consisting of RODS.

Manni Green Tech steel rod bearing profiles section 270 mm "C" beam [10x50/270/50x10 mm] thickness and height of beam to be defined according to project.



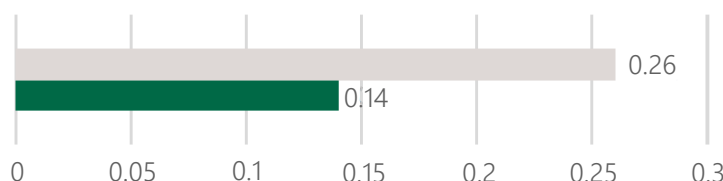


PERFORMANCE DETAILS:

ENERGY EFFICIENCY PERFORMANCE OF THE OPAQUE ENVELOPE

Thickness	625 mm
Surface mass	295 kg/m ²
Resistance	7.03 m ² K/W
Attenuation factor	0.22

TRANSMITTANCE U
0.14 [W/m²K]

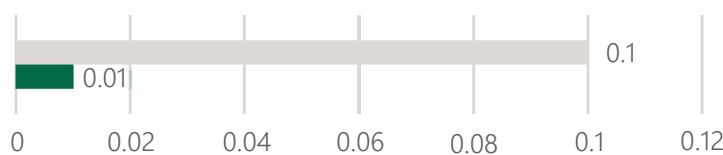


Regulatory limit*

Performance

* Normative reference transmittance according to M.D. 26 June 2015

PERIODIC TRANSMITTANCE YIE
0.01 [W/m²K]

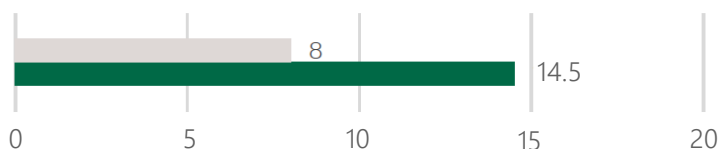


Regulatory limit*

Performance

* Periodic reference transmittance at regulatory level according to M.D. 26 June 2015

OFFSET
14.50 [h'm'']



Technical prescription*

Performance

* Optimum reference offset if greater than 8h

NOTE:

The thermal aspect must be assessed by a thermal engineer with specific global analyses concerning not only the typical section of the wall but also thermal bridges, windows and systems, referring to the thermal behaviour of the building as a whole.

For further information please contact MANNI GREEN TECH Technical Service.

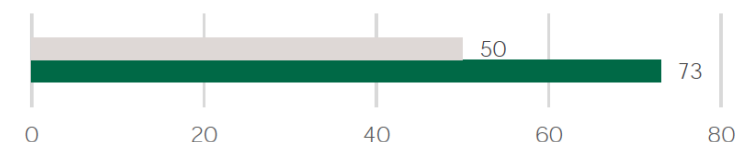


PERFORMANCE DETAILS:

SOUND INSULATION PERFORMANCE

Terms of correction:
C = - 2 dB
Ctr = - 5 dB

SOUNDPROOFING POWER:
Rw 73 [dB]



* Value according to current legislation DPCM 5/12/97 - Residential

Regulation*

Performance

NOTE:

Analytical evaluation with 500 Hz evaluation index in the frequency range from 100 Hz to 3150Hz. The acoustic performance must be evaluated with specific global analyses concerning not only the values of soundproofing power "Rw" but also estimating the contributions (negative on the theoretical value) given by lateral transmissions and acoustic bridges.

For further information please contact MANNI GREEN TECH Technical Service.





SPECIFICATION ITEM

LOAD-BEARING INTERMEDIATE FLOOR WITH STRUCTURAL MANNI GREEN TECH® LIGHT STEEL FRAME [LSF] METAL FRAME AND CLADDING IN OSB3 PANELS ON THE EXTRADOS SIDE, AS THE LAYING SURFACE FOR THE SUBSEQUENT LAYERS OF THERMAL-ACOUSTIC INSULATION, SLOPING SCREED AND WATERPROOFING LAYERS OF THE ROOF COVERING. CLADDING AND FINISH ON INTRADOS SIDE IN MANNI GREEN TECH® COATED PLASTERBOARD SHEETS.

Supply and installation of load-bearing floors made of MANNI GREEN TECH® LIGHT STEEL FRAME, with load-bearing metal frame and covering on the extrados and intrados sides by means of integrated thermo-acoustic insulation and insulation systems and support for floor and ceiling finishes, characterised by a thermal transmittance U of 0.14 W/m²K, with soundproofing power $R_w = 73$ dB, with a total minimum thickness of 625 mm. The load-bearing structure will be made with MANNI GREEN TECH "LFS" profiles, by assembling high-strength S350GD + Z140 steel profiles, in accordance with UNI-EN 10346, cold-formed, with dimensions 10x50/ 140/ 50x10 mm (alternatively beams with dimensions such as [10x50/ 270/ 50x10 mm] *to be checked). Each rod/ lattice beam will be tied to the corresponding column sections of the vertical profiles to allow proper stability according to the static scheme determined by the "Platform System" assembly system as defined by the CSSBI (Canadian Sheet Steel Building Institute), with vertical forces (the loads) being transferred to the walls below to which they are mechanically connected by means of squares, screws and bolts. Connections between the rods will be made with self-drilling TEK screws, one to five in number depending on the structural dimensioning. A double layer of rock wool insulation with a density of 70 kg/m³ and a thickness of 60+60 mm each (tot.120 mm) is placed in the gap between the 270 mm section uprights. The cladding on the extrados side of the bearing profiles will be made of ISOPAN corrugated sheet metal mod. LG 20 followed by the application of a single (and/or double) layer of slabs made of OSB (Oriented Strand Board), consisting of wood lamellas in glued and pressed layers that makes the panel compact and resistant. Each panel shall have a minimum thickness of 12 mm, in accordance with UNI EN 300, of the OSB/ 3 category, inherent to load-bearing panels for use in damp environments for structural use, and in biological risk class 1 and 2 in accordance with EN 335-3. The boards will be staggered (any additional layers will be placed crosswise and overlapping), nailing and cutting as necessary to correctly position the boards as the future support for the thermal-acoustic insulation system and the subsequent substrates and screeds. In this regard, it is specified that a suitable resilient layer must be placed between OSB-3 and the subsequent screeds, such as a bituminous waterproofing membrane followed by the laying of a layer of specific insulation for flat roofs made up of rock wool panels covered with very high density glass fibre (150-200 kg/m³) and 120 mm thick, to receive the waterproofing system and the sloping screed made up of a reinforced sand-cement casting about 100 mm thick, which forms the laying surface for the roofing membrane in a double layer of which the last layer is slated.slated last layer.

The cladding on the intrados side of the supporting structure in MANNI GREEN TECH® Light Steel Frame will consist of a double layer of cladding slabs, the first layer of which will be in contact with the frame in 12.5 mm thick Manni Green Tech "A" coated plasterboard sheets and an exposed Manni Green Tech "A" coated plasterboard sheet combined with a 12.5 mm thick aluminium foil "vapour barrier". Internal false ceiling, as a metal frame system plenum consisting of 27/ 50/ 27 mm C-shaped uprights and 30/ 27/ 30 mm U-shaped rails. An additional insulating layer can be inserted in the cavity. The cladding of the frame will consist of a single 12.5 mm thick Manni Green Tech "A" coated plasterboard sheet. The installation procedures will be in accordance with UNI 11424:2015 and the manufacturer's instructions for installation in accordance with the MANNI GREEN TECH® System Technical Data Sheet.





REFERENCE LEGISLATION

The metal profiles indicated are to be dimensioned according to the actual design conditions.
For further information please contact MANNI GREEN TECH Technical Service.

The geometry, the pitch of the uprights, the diagonals and any other element with structural value are determined and dimensioned on the basis of the loads laid down in the technical standards for construction M.D. 17/01/2018 – "Update of the new technical standards for construction" and its implementing Circular no. 7 of 21/10/2019 – "Instructions for the application of the Update of the Technical Standards for Construction" referred to in M.D. 17/01/2018.

The strengths of CFS structural elements are determined in accordance with the structural Eurocodes:

UNI En 1993-1-3:2005
Eurocode 3 Design of steel structures -
Part 1-3: General rules

Additional rules for the use of cold-bent profiles and thin sheets;

UNI EN 1993-1-5:2007
Eurocode 3 Design of steel structures -
Part 1-5: Slab structural elements;

For seismic action reference is always made to the contents of M.D. 17/01/2018.





CERTIFICATIONS ENVIRONMENTAL SUSTAINABILITY



SLABS

All our slabs comply with the current CE marked reference standard in accordance with UNI EN 520:2009 "Gypsum plasterboards - Definitions, requirements and test methods".

All different slabs comply with specific standards.



INSULATING MATERIAL

All insulation materials used comply with current legislation

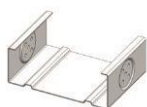
UNI EN 13162:2015 "Thermal insulation products for buildings - Factory made mineral wool (MW) products - Specification".



UNI EN 1090 -1:2012

"Execution of steel and aluminium structures - Part 1: Requirements for conformity assessment of structural components".

CE-marking according to European Regulation No. 305/2011 (CPR, Construction Products Regulation)



Manni Green Tech "C" profile
10/ 50/ 140/ 50/ 10

STEEL SUSTAINABILITY

Complies with the UNI EN ISO 14021:2016 standard for recycled content.

The average annual recycled content of steel used by Manni Green Tech during 2019 was 60%, varying according to the type of steel and the type of supply required.

CAM Building all structures meet the minimum requirements imposed by the law on - MINIMUM ENVIRONMENTAL CRITERIA FOR THE CONTRACTING OF DESIGN AND WORK SERVICES FOR THE NEW CONSTRUCTION, RENOVATION AND MAINTENANCE OF PUBLIC BUILDINGS - Art. 2.4.2.5 Cast iron, iron, steel



MANAGEMENT & QUALITY

UNI EN ISO 9001:2015 for the following activity EA:17 - Design and construction of steel structures for civil industrial buildings and plants. Production of cold-formed steels for the building industry.

